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SAFETY DATA SHEET

Classified in accordance with 29 CFR 1910.1200

1. Identification

Product identifier: VESTAMID® X7293 NC

Other means of identification

None.

Recommended restrictions

Recommended use: Moulding mass for thermoplastic processing into technical semi-finished products

and structural elements

Restrictions on use: Not determined.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation

Nutrition & Care 7801 Whitepine Road Richmond, VA 23237

USA

Telephone : +1 804 727 0700

Fax : +1 804 727 0845

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Label Elements

Hazard Symbol: No symbol

Signal Word: No signal word.

Hazard Statement:

This product is not considered to be a hazardous substance or mixture when classified in accordance with Regulation 29 CFR 1910.1200 (US

GHS).

Precautionary Statements

Not applicable

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Hazard(s) not otherwise classified (HNOC):

None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
N-butylbenzenesulphonamide		3622-84-2	10 - <25%
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate		52829-07-9	0.1 - <1%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments: This sheet describes a group of products. It only contains

safety-relevant data. For specific data, see Product

Information sheet.

Composition Comments: moulding compound on the base: polyamide

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General information: Pay attention to self-protection. Move out of dangerous area.

Keep warm, position comfortably, and cover well. Do not

leave the victim unattended.

In case of symptoms of irritation caused by vapours in

thermal processing: Provide fresh air, seek medical advice if necessary. Following inhalation of product dust: See that

there is fresh air.

Skin Contact: Cool melted product on skin with plenty of water. Do not

remove solidified product. In case of burns by molten

product medical treatment is necessary.

Eye contact: Rinse with plenty of water.

Ingestion: Not applicable; not an expected route of exposure.

Personal Protection for First-aid

Responders:

No data available.

Most important symptoms and effects, both acute and delayed

Symptoms: No experiences of acute or chronic damages in humans

have been made as yet.

Hazards: Risk of skin burns caused by hot melt.

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Indication of immediate medical attention and special treatment needed

Treatment: Continue with first aid measures. Depending on the

pathology and clinical findings, patient monitoring and

symptomatic treatment are necessary.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing media: High volume water jet.

Special hazards arising from the

substance or mixture:

May be released in case of fire: carbon monoxide, carbon dioxide, organic products of decomposition, nitric oxides, sulphur dioxide. Under certain conditions of combustion traces of other toxic substances cannot be excluded

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-

fighters:

Have ready/wear respiratory protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:

In case product dust is released: Dust mask

Accidental release measures: No data available.

Methods and material for containment

and cleaning up:

Sweep up or vacuum up spillage and collect in suitable

container for disposal. Avoid dust formation.

Environmental Precautions: Obey relevant local, state, provincial and federal laws and

regulations. Do not contaminate any lakes, streams, ponds,

groundwater or soil.

7. Handling and storage

Handling

Technical measures: In case of thermal processing, provide for extraction of the

vapours or adequate ventilation. In case of dust being

formed, provide for adequate extraction.

Local/Total ventilation:No data available.

Safe handling advice: Avoid dust formation. Provide for appropriate exhaust

ventilation and dust collection at machinery. In case of thermal processing, provide for extraction of the vapours or adequate ventilation. In thermal processing: Risk of skin burnsFumes from hot processing may be irritating to eyes

and respiratory tract.



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Contact avoidance measures: No data available.

Storage

Safe storage conditions: Store dry. Close container tightly General rules of fire

prevention should be observed. If dusts are formed: Take precautionary measures against static charges, keep away

from sources of ignition.

Safe packaging materials: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).

Appropriate Engineering Controls In case of thermal processing, provide for extraction of the

vapours or adequate ventilation. In case of dust being formed, provide for adequate extraction. Avoid dust

formation.

Individual protection measures, such as personal protective equipment

Eye/face protection: Safety glasses

Skin Protection

Hand Protection: Additional Information: Chemical resistant gloves., Any

areas of skin covered with dust must be washed

immediately with soap and water as the powder draws out

natural moisture from the skin., Use barrier cream

regularly. Additional Information: Protective heat-insulating

gloves are to be used during thermal processing.

Skin and Body Protection: In order to determine further specifications applicable to the

personal protection equipment, a hazard assessment according to the OSHA standards (29 CFR 1910.132) for personal protection equipment (PPE) is recommended

before the product is used.

Respiratory Protection: The wearing of a dust mask is sufficient in the event of dust

occurring, e.g. during conveyance of the granulate or filter cleaning operations. A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH's

"Respirator Decision Logic" may be useful in determining the

suitability of various types of respirators.

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Hygiene measures: Do not wear contaminated clothing. Wash hands before

breaks and at the end of workday. Smoking, eating and drinking should be prohibited in the application area.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: solid

Form: Granules

Color: natural colour

Odorless

Odor Threshold: Not determined., Not required by safety or application

considerations.

Melting Point: 329 - 374 °F/ 165 - 190 °C

Boiling Point: Not applicable Decomposition

Flammability: Not classified as a flammability hazard

Upper/lower limit on flammability or explosive limits

Explosive limit - upper: see Explosiveness

Explosive limit - lower: see Explosiveness

Flash Point: Not applicable

Auto-ignition temperature: > 572 °F/> 300 °C

Decomposition Temperature:No data available. Not required by safety or application

considerations.

pH: Not applicable

Viscosity

Dynamic viscosity: No data available. Not required by safety or application

considerations.

Kinematic viscosity: No data available. Not required by safety or application

considerations.

Flow Time: No data available.

Solubility(ies)

Solubility in Water: Insoluble

Solubility (other): No data available.

Partition coefficient (n-octanol/water): No data available. Not required by safety or application

considerations.

Vapor pressure: Not applicable

Relative density: 1.0 - 1.2 at 68 °F/20 °C

Density: No data available.

Bulk density: No data available.

Vapor density (air=1): No data available.

Particle characteristics

Particle Size: No data available
Particle Size Distribution: No data available



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Specific surface area:

Surface charge/Zeta potential:

No data available.

No data available.

No data available

Other information

Explosive properties: Not explosive

Oxidizing properties: The substance or mixture is not classified as oxidizing.

Self-ignition: The substance or mixture is not classified as pyrophoric. The

substance or mixture is not classified as self heating.

Formation of Flammable Gases: Substance or mixture, which in contact with water, does not

emit flammable gas

Peroxides: The substance or mixture is not classified as organic peroxide.

Metal Corrosion: Not corrosive to metals

Evaporation Rate: Not applicable

10. Stability and reactivity

Reactivity: Under normal conditions: stable.

Chemical Stability: Stable under recommended storage conditions.

Possibility of hazardous reactions: Do not bring hot smelter into contact with water (steam

formation!)

Conditions to avoid: Keep away from all ignition sources including heat,

sparks and flame. Extremes of temperature and direct

sunlight.

Incompatible Materials: None known.

Hazardous Decomposition

Products:

harmful gases/vapours carbon monoxide, carbon dioxide

Nitrogen Oxides organic products of decomposition

sulphur dioxide

11. Toxicological information

Information on likely routes of exposure

Inhalation: Information on effects are given below.

Skin Contact: Information on effects are given below.

Eye contact: Information on effects are given below.

Ingestion: Information on effects are given below.

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Dermal

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Product: Not classified for acute toxicity based on available data.

Inhalation

Product: Not classified for acute toxicity based on available data.

Repeated dose toxicity

Product: No data available.

Components:

N- NOAEL Rat, Female, Male, Dermal, > 1,000 mg/kg

butylbenzenesulphonami NOAEL Rat, Female, Male, Oral, 7 days a week, 50 mg/kg

de

Skin Corrosion/Irritation

Product: No data available.

Components:

N- Not irritating, OECD 404, Rabbit

butylbenzenesulphonamid

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bis(2,2,6,6-tetramethyl-4-

piperidyl) sebacate

Not irritating, OECD 404, Rabbit

Serious Eye Damage/Eye Irritation

Product: No data available.

Components:

N- Not irritating, OECD 405, Rabbit

butylbenzenesulphonamid

е

bis(2,2,6,6-tetramethyl-4-

piperidyl) sebacate

Risk of serious damage to eyes., OECD 405, Rabbit

Respiratory or Skin Sensitization

Product: No data available.

Components:

N- Local Lymph Node Assay (LLNA), OECD 429, Mouse, Not a skin

butylbenzenesulphonamid sensitizer.

е

bis(2,2,6,6-tetramethyl-4- Skin sensitization:, OECD 406, Guinea Pig, Not a skin sensitizer.

piperidyl) sebacate sensitizing to the respiratory tract:, No data available.

Carcinogenicity

Product: No data available.

Components:

bis(2,2,6,6-tetramethyl-4- No data available.

piperidyl) sebacate

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

ACGIH: US.ACGIH Threshold Limit Values:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:

No carcinogens present or none present in regulated quantities

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Germ Cell Mutagenicity

In vitro

Product: No data available.

Components:

bis(2,2,6,6-tetramethyl-4piperidyl) sebacate

gene mutation test, OECD 476: , negative

In vivo

Product: No data available.

Components:

bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate

Micronucleus test, OECD 474, Oral, Mouse, Male, negative

Reproductive toxicity

Product: An Expert Judgment stated that no classification is necessary based on

present knowledge.

Specific Target Organ Toxicity - Single Exposure Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Components:

N- Not classified

butylbenzenesulphonamid

е

bis(2,2,6,6-tetramethyl-4-

piperidyl) sebacate

Not applicable

Information on health hazards

Other hazards

Product: No toxicological tests have been conducted with the product itself.;

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Components:

N- LC 50, Danio rerio, 96 h, 36.7 mg/IOECD 203

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bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate LC 50, Lepomis macrochirus (Bluegill sunfish), 96 h, 4.4 mg/l

Aquatic Invertebrates

Product: EL50, Water flea (Daphnia magna), 48 h, > 100 mg/IOECD 202, This

information is derived from evaluation of or a test result for a similar

compound (conclusion based on analogy).

Toxicity to Aquatic Plants

Product: No data available.

Components:

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N- EC 50, Algae (Pseudokirchneriella subcapitata), 72 h, 83 mg/l, OECD

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bis(2,2,6,6-tetramethyl-4-

piperidyl) sebacate

EC 50, Algae (Pseudokirchneriella subcapitata), 72 h, 0.705 mg/l

Toxicity to microorganisms

Product: No data available.

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Components:

N- EC 50, activated sludge, 3 h, > 6,000 mg/l, OECD 209

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bis(2,2,6,6-tetramethyl-4-

piperidyl) sebacate

EC 50, activated sludge, 3 h, > 100 mg/l

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Components:

bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate

NOEC, Daphnia magna, 21 d, 0.23 mg/l

Toxicity to microorganisms

Product: No data available.

Components:

N- EC 50, activated sludge, 3 h, > 6,000 mg/l, OECD 209

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bis(2,2,6,6-tetramethyl-4-

piperidyl) sebacate

EC 50, activated sludge, 3 h, > 100 mg/l

Persistence and Degradability

Biodegradation

Product: No data available.

Components:

N- 12 - 23 %, 28 d, OECD 301 B, The product is not biodegradable., aerobic

butylbenzenesulphonamid

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bis(2,2,6,6-tetramethyl-4-

piperidyl) sebacate

24 %, 28 d, The product is not biodegradable., CO2 Evolution Test

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: , No data available. Not required by safety or application considerations.

Mobility in soil:

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Product: No data available.

Results of PBT and vPvB assessment:

Product: No data available.

Other adverse effects:

Other hazards

Product: No ecotoxicological data is available for this product.

13. Disposal considerations

Disposal methods: Waste must be disposed of in accordance with federal, state and local

regulations. Incineration is the preferred method.

Contaminated Packaging: Packaging material should be recycled or disposed of in accordance

with federal, state and local regulations.

14. Transport information

Domestic regulation

49 CFR

Not regulated as a dangerous good

Remarks : Not dangerous according to transport regulations.

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).



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US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Not classified

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

Inventory Status:

Australia Industrial Chem. Act (AIIC):	On or in compliance with the inventory	
Canada DSL Inventory List:	On or in compliance with the inventory	
China Inv. Existing Chemical Substances:	On or in compliance with the inventory	
Japan (ENCS) List:	On or in compliance with the inventory	
Korea Existing Chemicals Inv. (KECI):	E (special case) Polymer Exemption under K-REACH. Valid only for specific importer.	
New Zealand Inventory of Chemicals:	On or in compliance with the inventory	
Philippines PICCS:	On or in compliance with the inventory	
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory Pre-registration is requested for specific importer.	
US TSCA Inventory:	On or in compliance with the inventory Commercial Status: Active	
Switzerland New Subs Notified/Registered:	On or in compliance with the inventory	

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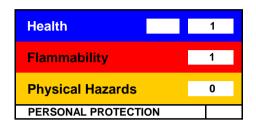


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EINECS, ELINCS or NLP:	On or in compliance with the inventory	
	EU-REACH compliant for Evonik Operations GmbH	
	and its affiliates as EU manufacturer/EU importer.	

16.Other information, including date of preparation or last revision

HMIS Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Version #: 3.0

Generation date: 06/10/2024

Date of first report version: 11/04/2019

Abbreviations and acronyms:

AllC - Australian Inventory of Industrial Chemicals: ASTM - American Society for the Testing of Materials: bw - Body weight: CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act: CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation: DOT - Department of Transportation: DSL - Domestic Substances List (Canada): ECx -Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS -Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO -International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL -Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI -Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 -Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate: NTP - National Toxicology Program: NZIoC - New Zealand Inventory of Chemicals: OECD -Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention: PBT - Persistent, Bioaccumulative and Toxic substance: PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI -Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative



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Further Information: No data available.

Revision Information Changes since the last version are highlighted in the margin. This version

replaces all previous versions.

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